

K2

TPM CIRCLE NO: 02	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:QM	LOSS NO. / STEP								
DEPT:QA	RESULT AREA	P	Q	DEF :- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL: A467 CELL NAME : Assy Shop MACHINE / STAGE:- Crimping OPERATION: Cap Crimping

KAIZEN THEME: To Prevent the Improper cap crimping job move to next operation.

WIDELY/DEEPLY: Deeply

PRESENT STATUS:- Improper Cap Crimping or with out cap crimping job move to next operation.



BEFORE

IDEA:- Modification in process.

COUNTERMEASURE:- Provided the Magnet to arrest the cap which is not crimping properly. Magnet will arrest cap.



Magnet provided

AFTER

BENCHMARK TARGET	0 No.
KAIZEN START	2.3.2017
KAIZEN FINISH	2.3.2017

TEAM MEMBERS:
Mr. Chethan.s

BENEFITS:

- Avoid Improper cap crimping .
- Quality in Process improvement.
- Elimination Customer Complaint.

KAIZEN SUSTENANCE

WHAT TO DO : Irreversible
HOW TO DO : Provide Magnet to head
FREQUENCY : Check every shift starting.

WHY - WHY ANALYSIS :-
Why1:- Improper Cap Crimping move to next stage
Why2:- No control on cap crimping stage
Why3:- Inadequate process design.

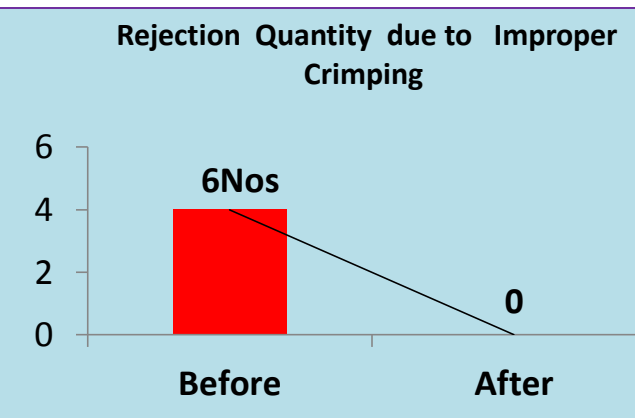
ROOT CAUSE:- Inadequate process design..

REGISTRATION NO. & DATE:-1569 & 2.3.2017

REGISTERED BY: Mr, Nigama

MANAGER'S SIGN: Mr,Vijay kumar

RESULT:- Quality of product improve.



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
00	00	00

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
--	A128	--	Mr. Chethan	Close

SCOPE & PLAN FOR HD FOR OTHER PLANTS

Info. shared to CQA for HD in other Plants